

DART SERVICE INSTRUCTION

1.0 PURPOSE

The purpose of this DSI is to provide instruction for the placement of the PMA placard for the D206-642-XXX skidtubes.

2.0 DESCRIPTION

For D206-642-XXX skidtubes that are manufactured as a PMA replacement part, a HELI•TECH Placard must be installed on the skidtube cap as shown in Figure 1 below.

1. Drill 4X $\varnothing 0.125$ " holes in the corners of the HELI•TECH Placard.
2. Position HELI•TECH Placard as shown and transfer drill 4X $\varnothing 0.125$ " holes from placard to the D3285/D2647 Skidtube cap.
3. Deburr all holes and touch up holes with chemical conversion coat (Alodine 1200 or 1201) per MIL-C-5541.
4. Install the HELI•TECH Placard on the D3285-1/D2647 skidtube cap using 4X CR3213-4-2 (or equivalent) rivets.

3.0 WEIGHT AND BALANCE

Accomplishment of this DSI has no effect on Weight and Balance.

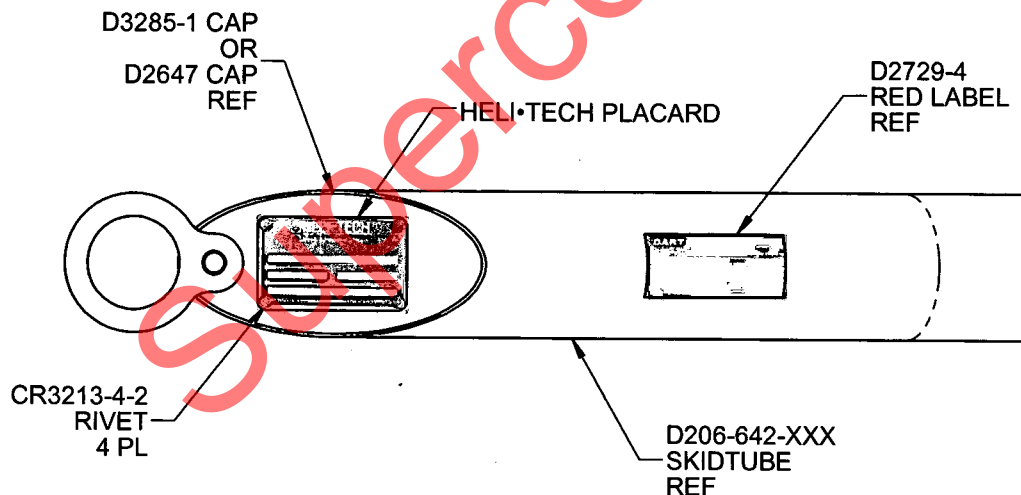


FIGURE 1: PLACARD INSTALLATION

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DESIGN	VS	DART AEROSPACE USA, INC. EUGENE, OREGON	
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CHECKED	HS	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9732	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.		PMA PLACARD INSTALLATION	NTS
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